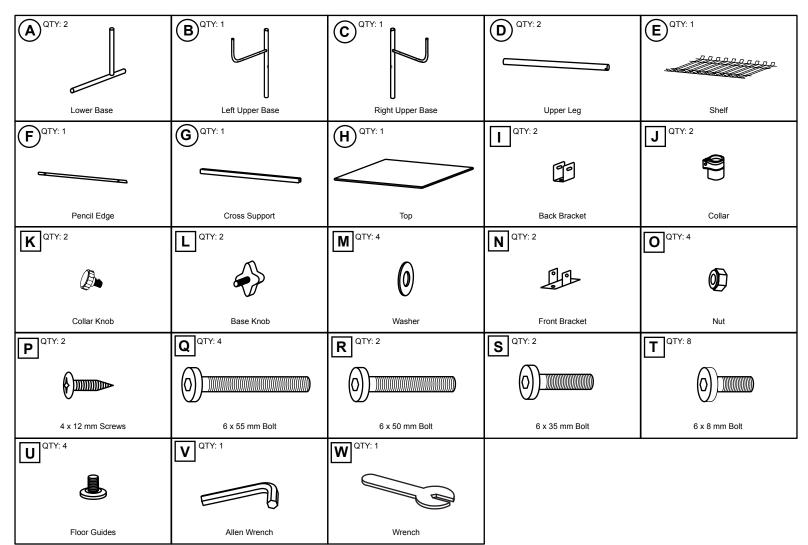
GALLERY DRAWING TABLE PARTS LIST

U-DS1696





IMPORTANT

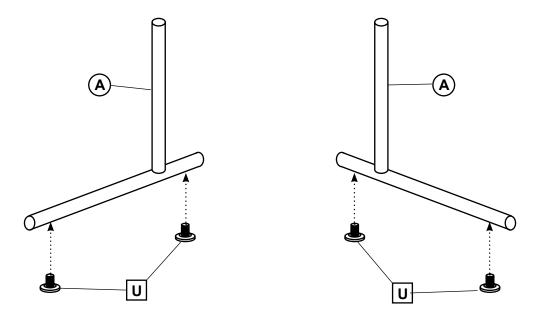
If you have difficulty assembling your chair or need customer service assistance, please call: Martin Universal Design, Inc. Customer service hot line at 1-313-895-0700. If you need additional parts, it is not necessary to contact your dealer. Our Customer Service Rep. will forward them to you immediately.



4444 Lawton Street, Detroit, MI 48208 USA TEL: 313-895-0700 FAX: 313-895-0709

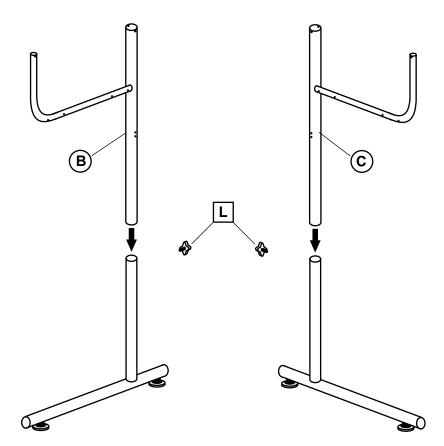
www.MartinUniversaldesign.com Email: custservmud@gmail.com

STEP 1:



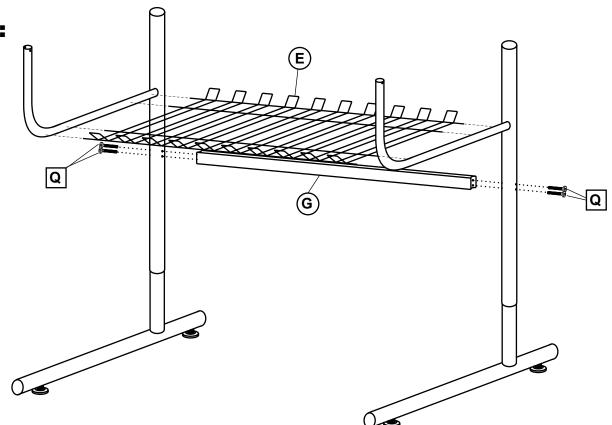
Begin assembly by attaching [4] Floor Guides (Part U) to both Lower Bases (Part A).

STEP 2:



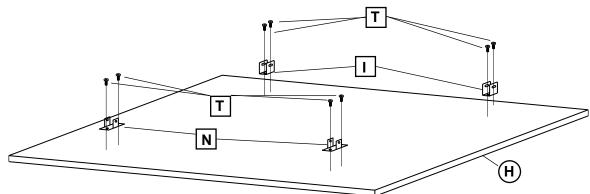
Attach [1] Lower Base (Part A) to Left Upper Base (Part B) using [1] Base Knob (Part L) and repeat the same process with the Right Upper Base (Part C) as illustrated in Step 2.

STEP 3:



Attach Left Base Assembly to Cross Support (Part \bigcirc) using [2] 6 X 55 mm Bolts (Part \bigcirc) and just hand tighten at this time. Repeat by attaching the Right Base Assembly to the Cross Support (Part \bigcirc) using [2] 6 X 55 mm Bolts (Part \bigcirc) and again, just hand tighten at this time. Now you are ready to insert the Shelf (Part \bigcirc) between the left and right base assembly. Once the shelf is inserted, tighten the [4] 6 X 55 mm Bolts (Part \bigcirc) using the Allen Wrench (Part \bigcirc)

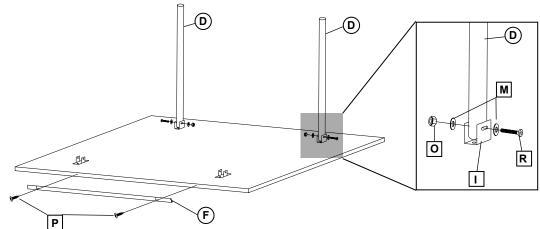
STEP 4:



NOTE: The "Front" of the Top (Part H) is the section closest to the black edge that has predrilled holes which we'll use in Step 6.

Carefully place the Top (Part H) onto a flat carpeted surface to avoid scratching. You are now ready to attach the Back Bracket (Part I) to the back section of Top using [2] 6 X 8 mm Bolts (Part T). Tighten using the Allen Wrench (Part V) and repeat by attaching the second Back Bracket (Part I). Now attach the front bracket (Part N) to the front section of the top using [2] 6 X 8 mm bolts (Part T) tighten using the Allen Wrench (Part V). Repeat the process to attach the second bracket.

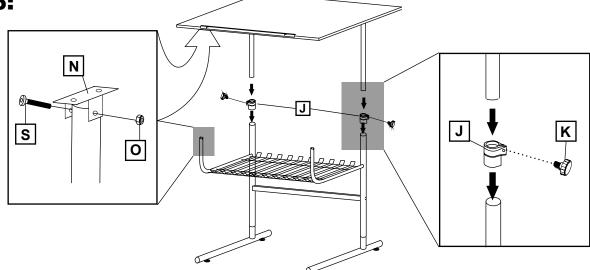




To attach the Upper Leg (Part \bigcirc) to the Back Bracket (Part $\boxed{1}$), line up the holes and insert $\boxed{1}$ 6 X 50 mm Bolt (Part \boxed{R}) through the Washer (Part \boxed{M}) as shown in diagram. Line up the holes and insert the bolt and washer through the Upper Leg and then through the other side of the Back Bracket and add a washer (Part \boxed{M}) and a nut (Part \boxed{O}). Tighten using both the Allen Wrench (Part \boxed{V}) and the Wrench (part \boxed{W}) and repeat the process to attach to the second leg to the other Back Bracket (Part \boxed{I}).

Continue by attaching the Pencil Edge (Part F) with [2] 4 X 12 mm Screws (Part P) in the pre-drilled holes on the front of the top.





Before sliding the top portion on to the bottom portion, slide the [2] collars (Part \boxed{J}) on the Upper Bases (Part \boxed{B} & \boxed{C}). Tighten the lower bolt (found below the knob on the collar) using the Allen Wrench (Part \boxed{V}).

Once the collars are on the base, insert the top portion into the base making sure the upper legs slide all the way into the collars on the base. Secure by inserting the [2] Collar Knobs (Part K) into the Collars (Part J) and tighten.

Continue by attaching [1] 6 X 35 mm Bolt (Part S) through Front Bracket (Part N) and then add a nut (Part O) and tighten using both Allen Wrench (Part V) and Wrench (Part W), and repeat on the second Front Bracket (Part N).