







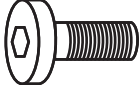
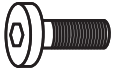

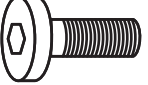


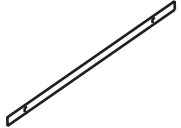









THE X FACTOR GLASS TOP PARTS LIST U-DS1500W

<p>A QTY : 1</p>  <p>Left Leg</p>	<p>B QTY : 1</p>  <p>Right Leg</p>	<p>C QTY : 1</p>  <p>Back Brace</p>	<p>D QTY : 1</p>  <p>Front Brace</p>	
<p>E QTY : 1</p>  <p>Top Frame</p>	<p>F QTY : 1</p>  <p>Glass Top</p>	<p>G QTY : 2</p>  <p>Tilt Mechanism</p>	<p>H QTY : 4</p>  <p>Floor Guides</p>	
<p>I QTY : 2</p>  <p>8 x 20 mm Bolt</p>	<p>J QTY : 4</p>  <p>6 x 12 mm Bolt</p>	<p>K QTY : 4</p>  <p>6 x 8 mm Bolt</p>	<p>L QTY : 4</p>  <p>8 x 25 mm Bolt</p>	
<p>M QTY : 4</p>  <p>6 x 32 mm Bolt</p>	<p>N QTY : 4</p>  <p>6 mm Locking Nut</p>	<p>O QTY : 1</p>  <p>Pencil Edge</p>	<p>P QTY : 2</p>  <p>4x 12 mm Screws</p>	<p>Q QTY : 4</p>  <p>Metal Washers</p>
<p>R QTY : 2</p>  <p>Plastic Washers</p>	<p>S QTY : 2</p>  <p>8 mm Locking Nut</p>	<p>T QTY : 1</p>  <p>Large Allen Wrench</p>	<p>U QTY : 1</p>  <p>Wrench</p>	<p>V QTY : 1</p>  <p>Small Allen Wrench</p>

IMPORTANT

If you have difficulty assembling your chair or need customer service assistance, please call : Martin Universal Design, Inc. Customer service hot line at 1-313-895-0700. If you need additional parts, it is not necessary to contact your dealer. Our Customer Service Rep. will forward them to you immediately.

MARTIN

MARTIN UNIVERSAL DESIGN, INC

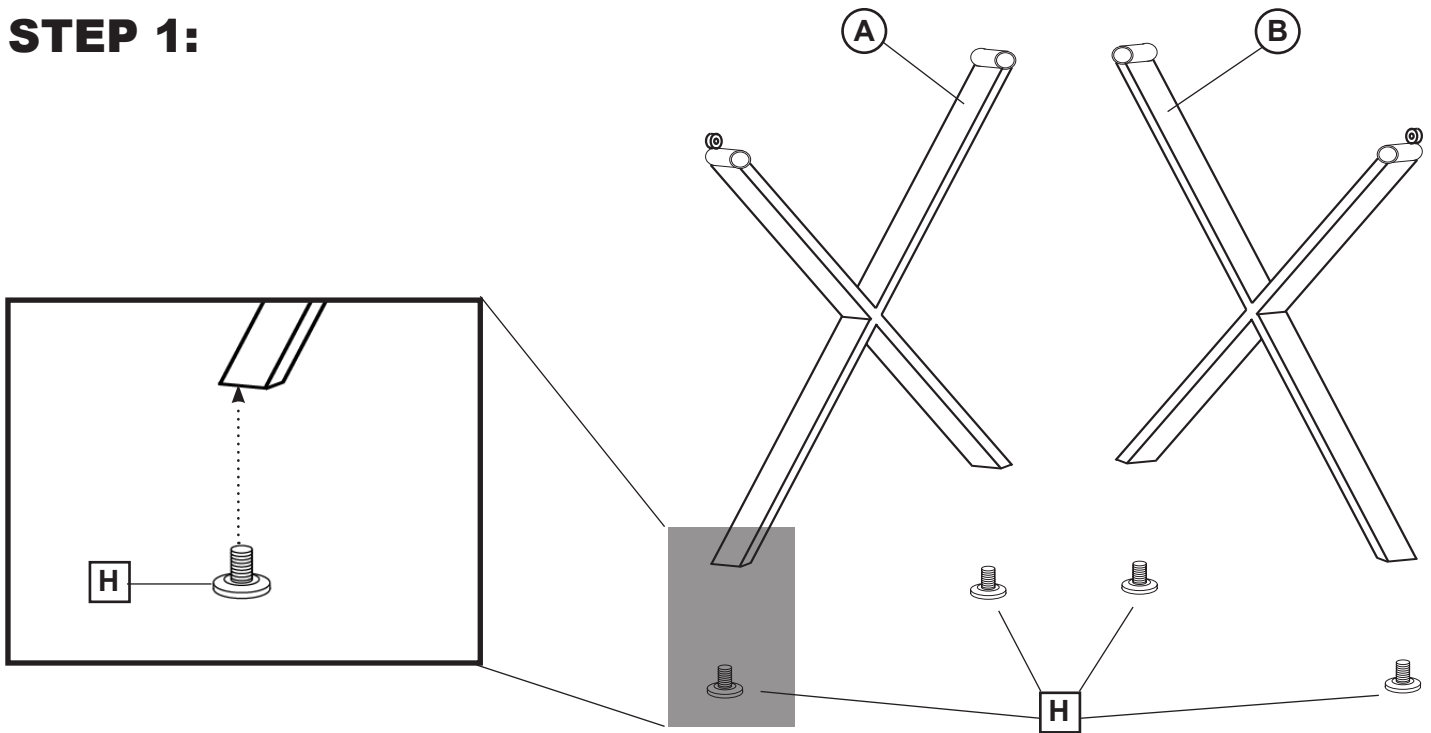
4444 Lawton Street, Detroit, MI 48208 USA

TEL: 313-895-0700 FAX: 313-895-0709

www.MartinUniversalDesign.com

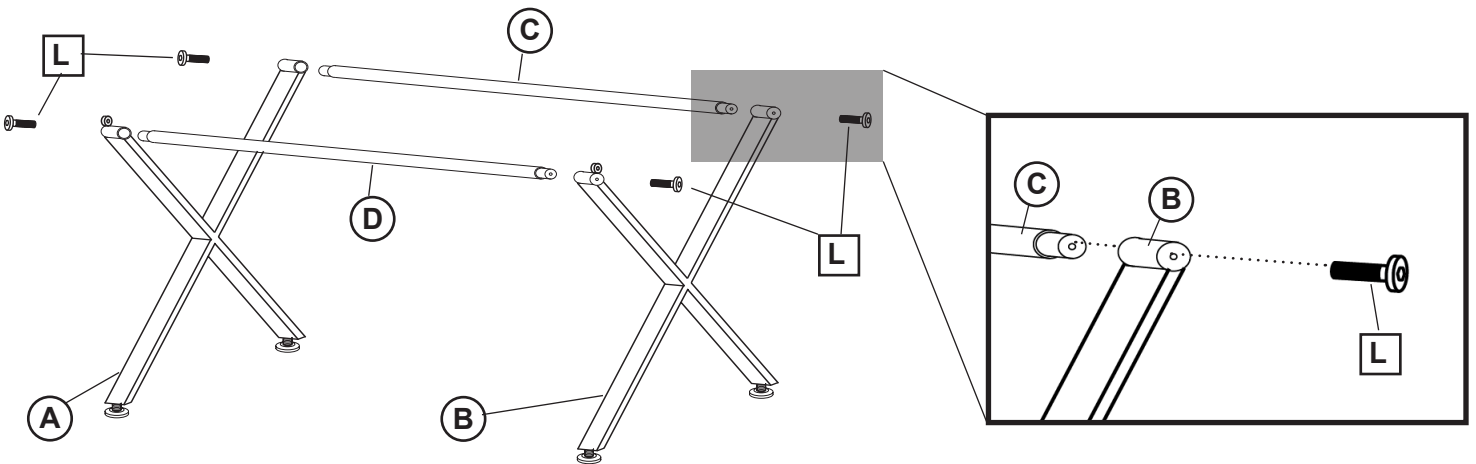
Email: custservmud@gmail.com

STEP 1:



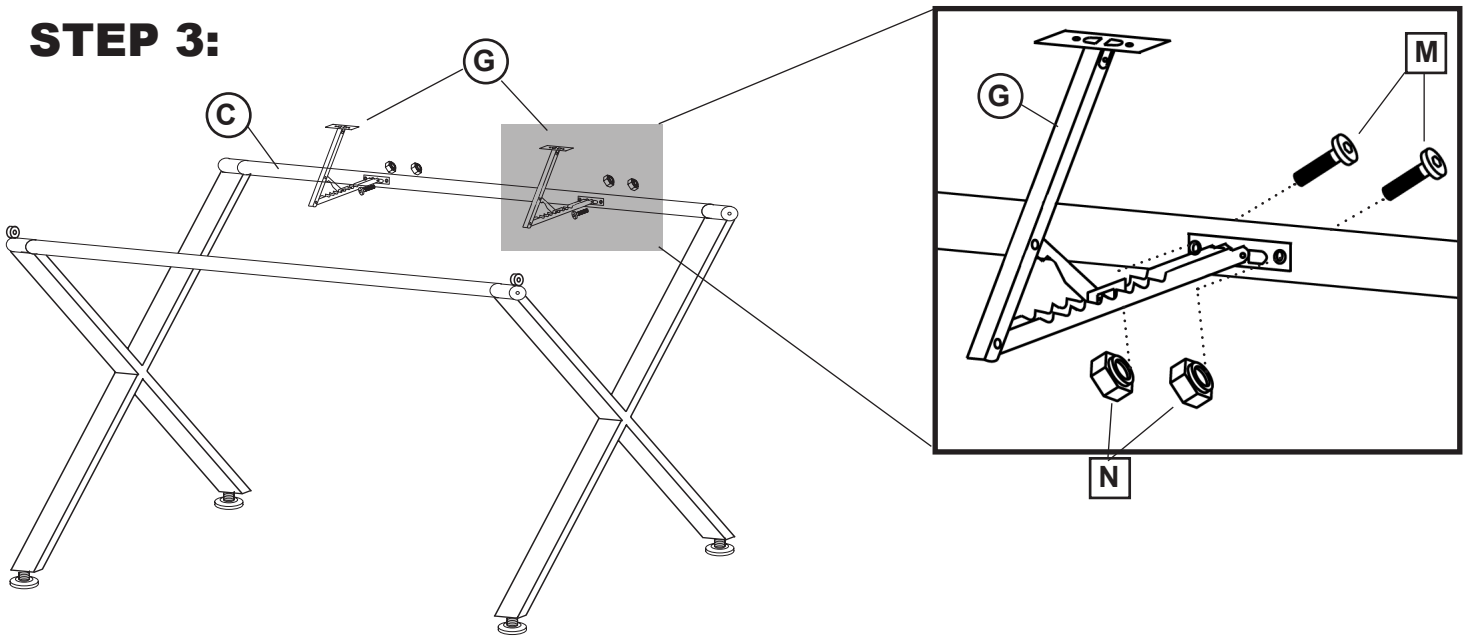
Begin assembly by attaching [2] Floor Guide (Part **H**) to the Left Leg (Part **A**) and repeat by attaching [2] Floor Guide (Part **H**) to the right leg (Part **B**).

STEP 2:



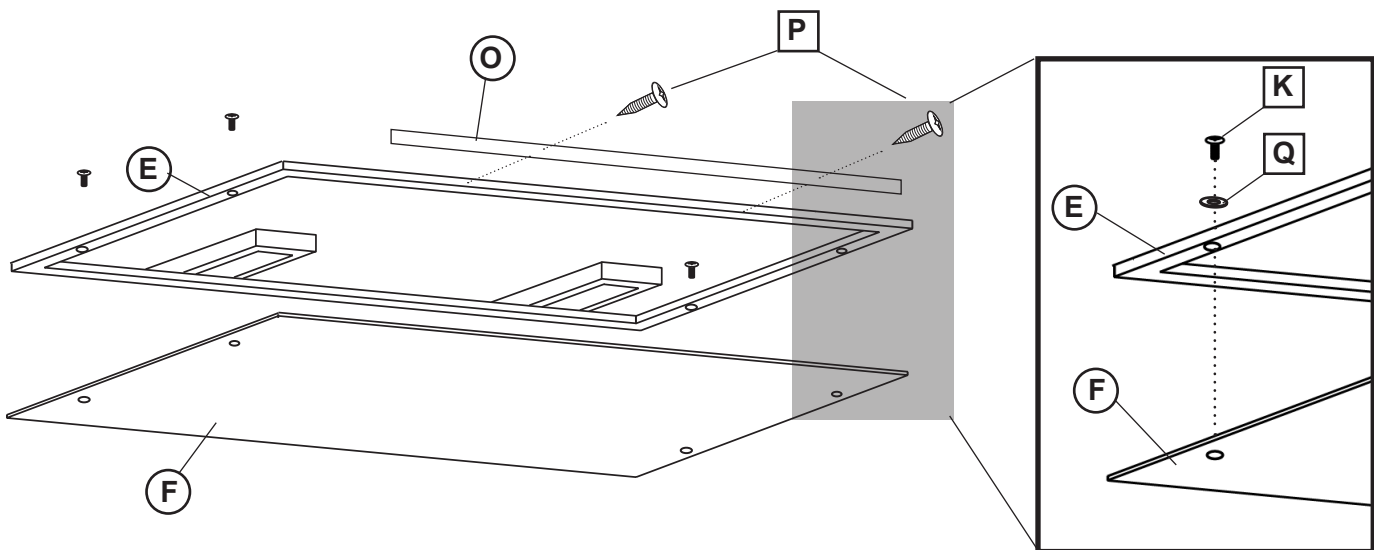
Attach the Front Brace (Part **D**) to the Left Leg (Part **A**) using [2] 8 X 25 mm Bolt (Part **L**). Only tighten a little at this time because we will add Back Brace (Part **C**) shortly. Lightly tighten with the Large Allen Wrench (Part **T**) and repeat with the Right Leg (Part **B**). Now attach the Back Brace (Part **C**) to the Left Leg (Part **A**) using [2] 8 x 25 mm Bolt (Part **L**). Tighten with Large Allen Wrench (Part **T**) and repeat with Right Leg (Part **B**). Now is the time to tighten all [4] 8 X 25 mm Bolt (Part **L**).

STEP 3:



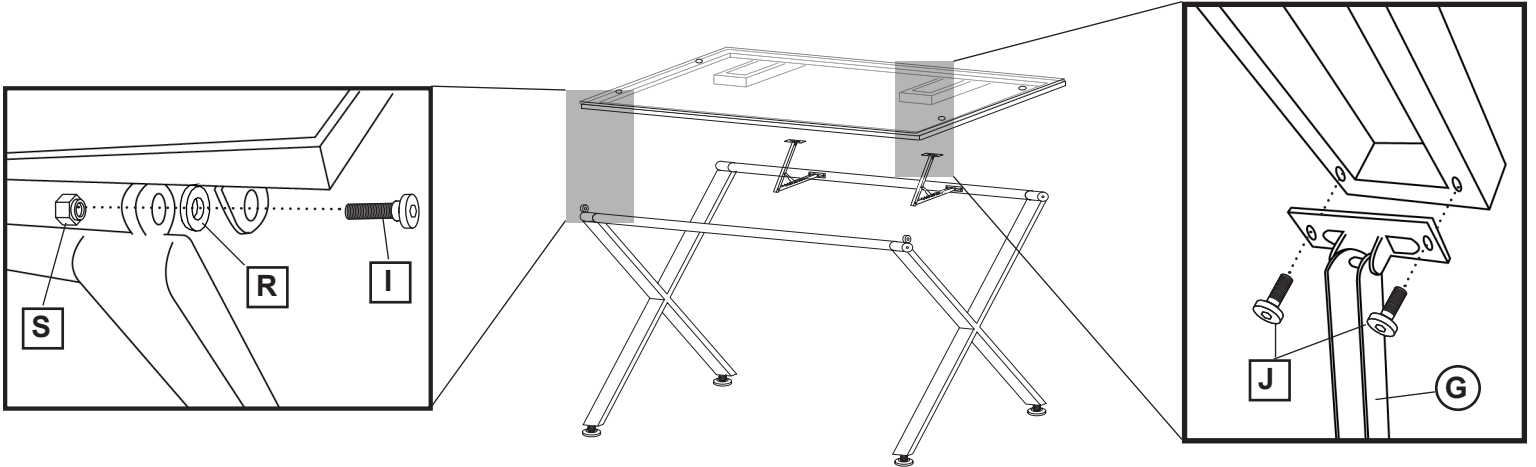
Attach Tilt Mechanism (Part **G**) to the Back Brace (Part **C**) using [4] 6 X 32 mm Bolt (Part **M**). Continue by adding [4] Locking Nut (Part **N**) and tighten with Large Allen Wrench (Part **T**). Be sure that your assembly looks like the Step 3 illustration.

STEP 4:



Note: Lay the Glass Top (Part **F**) onto a flat carpeted surface to avoid scratching the glass. Carefully place the Top Frame (Part **E**) over Glass Top (Part **F**) and insert [4] Metal Washer (Part **Q**) inside the 4 holes. Fasten the table top to the frame using [4] 6 X 8 mm Bolts (Part **K**). Tighten with small allen wrench (Part **V**). Now attach the Pencil Edge (Part **O**) to the Top Frame using [2] 4 X 12 mm Screw (Part **P**).

STEP 5:



Place Table Top assembly on top of the base, then fasten the Tilt Mechanism (Part **G**) to the top frame using [4] 6 X 12 mm Bolts (Part **J**). Tighten using Small Allen Wrench (Part **V**). Now fasten the Front Brace (Part **D**) to the Top Frame (Part **E**) by inserting [1] 8 x 20 MM Bolt (Part **I**) through the top frame, then add [1] Plastic Washer (Part **R**) between top frame (Part **E**) and Left Leg (Part **A**). Complete by adding the 8mm Locking Nut (Part **S**) and tighten with Small Allen Wrench (Part **V**) and Open Wrench (Part **U**). Repeat these steps for the other side to complete assembly.